

	LAYER 1 PRESERVATIVE	LAYER 2 PRIMER	LAYER 3 PRIMER	LAYER 4 TOPCOAT	LAYER 5 TOPCOAT
<b>Product</b>	WOODEX AQUA BASE PLUS	ANTISTAIN AQUA 2901	ANTISTAIN AQUA 2901	FUTURA AQUA 20/40/90	FUTURA AQUA 20/40/90
<b>Recommended application method</b>	Brush				
<b>Application temperature</b>	Minimum 10°C				
<b>Wet film thickness (µ)</b>	N/A	50-75	50-75	50-75	50-75
<b>Overcoat time 23°C, 50% RH</b>	Approximately 24 hours	2-3 hours	2-3 hours	3-4 hours	3-4 hours
<b>Action when dry</b>	N/A	Lightly de-nib and dust off	Lightly de-nib and dust off	Lightly de-nib and dust off	N/A
<b>Equipment cleaner</b>	Water				

Additional information on process control and application methods is given in Teknos 'Brushing Method Opaque Finishes on Accoya® & Tricoya® Application Guidelines'

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**A fully brush applied opaque coating system for Accoya®.**

**Application Information**

Apply at temperatures between 10°C and 30°C, and humidity levels below 80% RH. Low temperature and high humidity may inhibit curing. The surface temperature must be at least 3°C above the dew point to prevent moisture condensation during the curing process.

The surface to be coated must be clean, dry and free from dust and grease.

FUTURA AQUA 20/40/90 opaque topcoats are available in a range of standard and bespoke colours. See [teknos.co.uk](http://teknos.co.uk) for the full range.

In order to achieve optimum performance two generous brush coats of end grain sealer must be applied to all areas of exposed end grain (including machined apertures) and the open cut/machined surfaces of Tricoya. For areas of severe exposure (e.g. coastal locations) application of an additional coat is recommended.

Vulnerable areas such as doors, stiles, projecting cills and cut glazing beads require special attention.

**Further information**

Further product information can be found in the Technical Datasheets at [teknos.co.uk](http://teknos.co.uk)

**Important Notes**

- Light de-nibbing after layers 2, 3 and 4 is necessary to ensure optimum film uniformity.
- Optimal paint temperature is 15°C- 23°C. So, 2-3 days prior to painting, take the tin out of storage (the cold garage) and keep it in a warm room somewhere in the home. (See 'Exterior Wood maintenance brushing guide - Accoya & Tricoya' for more)