

	LAYER 1 PRESERVATIVE	LAYER 2 BASE STAIN	LAYER 3 TOPCOAT	LAYER 4 TOPCOAT	LAYER 5 TOPCOAT
Product	WOODEX AQUA BASE PLUS	AQUAPRIMER 2900	HELO AQUA 20/40/80	HELO AQUA 20/40/80	HELO AQUA 20/40/80
Recommended application method	Brush				
Application temperature	Minimum 10°C				
Wet film thickness (µ)	N/A	N/A	50-75	50-75	50-75
Overcoat time 23°C, 50% RH	Approximately 24 hours	2-3 hours	3-4 hours	3-4 hours	3-4 hours
Action when dry	N/A	N/A	Lightly de-nib and dust off	Lightly de-nib and dust off	N/A
Equipment cleaner	Water				

Additional information on process control and application methods is given in Teknos 'Brushing Method Translucent Finishes on Accoya® Application Guidelines'

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A fully brush applied translucent coating system for Accoya®.

Application Information

Apply at temperatures between 10°C and 30°C, and humidity levels below 80% RH. Low temperature and high humidity may inhibit curing. The surface temperature must be at least 3°C above the dew point to prevent moisture condensation during the curing process.

The surface to be coated must be clean, dry and free from dust and grease.

HELO AQUA 20/40/80 translucent topcoats are available in a range of standard and bespoke colours. See teknos.co.uk for the full range.

In order to achieve optimum performance two generous brush coats of end grain sealer must be applied to all areas of exposed end grain (including machined apertures). For areas of severe exposure (e.g. coastal locations) application of an additional coat is recommended.

Vulnerable areas such as doors, stiles, projecting cills and cut glazing beads require special attention.

Further information

Further product information can be found in the Technical Datasheets at teknos.co.uk

Important Notes

- Light de-nibbing after layers 3 and 4 is necessary to ensure optimum film uniformity.
- Optimal paint temperature is 15°C- 23°C. So, 2-3 days prior to painting, take the tin out of storage (the cold garage) and keep it in a warm room somewhere in the home. (See 'Exterior Wood maintenance brushing guide - Accoya & Tricoya' for more)