

# WENODUR STRUKTURLACK 3008-30

## Solvent-based 2C top coat for interior use

WENODUR STRUKTURLACK 3007 / 3008 is a particularly fast-drying, solvent-based, textured 2C top coat with excellent adhesion and high covering power. The coating is very weather-resistant and is also resistant to household chemicals and mechanical stress.



Texture types:  
3007 coarse texture  
3008 fine texture



## TECHNICAL DATA

<b>Solids</b>	Approx. 51% by weight
<b>Volatile organic compound (VOC)</b>	Approx. 566 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
<b>Theoretical spreading rate</b>	120 g/m <sup>2</sup> ; 8.3 m <sup>2</sup> /kg
<b>Colours</b>	Available in all RAL and NCS-S colours or at your request.
<b>Tinting system</b>	Largo
<b>Gloss (60°)</b>	30
<b>Hardener</b>	Comp. B: UNIPUR 279 1910-99
<b>Mixing ratio (A:B)</b>	5:1 parts by weight
<b>Pot life, +23°C</b>	6 h
<b>Thinner</b>	VERDÜNNER 1300-98, VERDÜNNER 0950-98.
<b>Density</b>	Approx. 1.14 g/ml
<b>Storage</b>	Storage temperature is +5°C - +30°C. Store in a tightly closed container.

## DIRECTION FOR USE

<b>Surface preparation</b>	Every substrate must be well-cleaned, dry and free from grease and oil.
<b>Application method</b>	Effect paints should only be applied using air atomisation, e.g. with a flow cup gun or a low-pressure double diaphragm pump. Please observe the technical data sheet 'Large-area coatings with effect paints' (VTM 4126).

**Application**

Stir or shake the product well for several minutes before use, if necessary by machine.

APPLICATION ADVICE					
Panels coated with primer film and wood veneered surfaces					
	Product			Applied Quantity	
Pre-treatment	Cleaning with SPEZIALBENZIN 0530-98				
and	subsequent foil sanding with grain 180-220				
Recoating	WENODUR STRUKTURLACK 3008			100-150 g/m <sup>2</sup>	
Wood substrate raw and MDF/HDF raw					
	Product			Applied Quantity	
Presanding	With grain 180-220				
Primer	SUPREMO FÜLLGRUND 3910			1-2x 120 g/m <sup>2</sup>	
Intermediate sanding	With grain 220 and/or				
Primer	ALPOLAN SPRITZSPACHTEL 1090			1-2x 150-200 g/m <sup>2</sup>	
Intermediate sanding	With grain 220-280				
Recoating	WENODUR STRUKTURLACK 3008			120 g/m <sup>2</sup>	
PVC					
	Product			Applied Quantity	
	When requested				
For further application proposals please ask our representative.					
APPLICATION					
	Viscosity DIN 4 mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
Gravity Feed Gun	50-60"	15-25 %	1.8-2.5	2.5-3	1
Airless / Airmix Spray Application	50-60"	max. 15 %	0.28-0.33	Material 60-80 Atomising air pressure 1.0-1.5	1

**Application conditions**

Recommended temperature for surroundings and product: +15°C–25°C. Do not apply below +10°C.

**Drying time**

- dust free

+23°C / 65% RH  
after 40 minutes

- touch dry

after 3 hours

- through dry

after 10-14 days

**Cleaning**

Wash the equipment immediately after use. VERDÜNNER 1000-98 or UNIVERSALREINIGER U 8600-98.

**HEALTH AND SAFETY**

**Safety and precaution measures**

See safety data sheet.

**First aid**

We recommend wearing personal protective clothing even in cases where no local regulations are in force.

CH: The precautions according to local regulations (SUVA) with respect to hygiene and equipment must be observed.

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