

TEKNOFILL 5800-00

Water-borne putty

TEKNOFILL 5800-00 is a water-borne one-component putty for plywood. It is intended for automatic lines. TEKNOFILL 5800-00 fills holes and it is ready for the sanding after 30 minutes drying.



TECHNICAL DATA

Fields of application	Boards
Recommended substrate	Plywood
Solids	76 ± 2% by volume
Total mass of solids	Approx. 990 g/l
Volatile organic compound (VOC)	Approx. 7 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Colours	White.
Storage	Must not freeze. The best storage temperature is +10°C - +25°C.

DIRECTION FOR USE

Surface preparation	The surface must be clean and dry.
Application method	TEKNOFILL 5800-00 is intended to be applied using an automatic line.
Application conditions	During the application and drying period the temperature of the ambient air, the surface and the product shall be above +15°C and the relative air humidity below 80%.
Drying time	+23°C / 50% RH
- fit for sanding	Depends strongly on the temperature of the plywood surface. At temperatures +20 - +30 °C, surface can be sanded after 30 min.
Cleaning	Water or TEKNOSOLV 1935.

HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

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