

PP PRIMER 5020-00

Solvent-based 1C adhesion primer for PP and PE

PP PRIMER 5020-00 is a solvent-based 1C adhesion primer for polypropylene and many polyethylene grades.



TECHNICAL DATA

Solids	Approx. 3% by weight
Volatile organic compound (VOC)	Approx. 847 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Colours	Colourless.
Density	Approx. 0.87 g/ml
Storage	Storage temperature is +5°C - +30°C. Store in a tightly closed container.

DIRECTION FOR USE

Surface preparation	Every substrate must be well-cleaned, dry and free from grease and oil.
Application method	Conventional spraying, Airless spraying, Air-assisted airless spraying
Application	Stir or shake the product well for several minutes before use, if necessary by machine.

APPLICATION ADVICE					
Spraying with gravity feed gun					
	Product			Applied Quantity	
	It should be applied in a thin, even and straight wetting layer. Once dry, it can be painted over immediately.				
For further application proposals please ask our representative.					
APPLICATION					
	Viscosity	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
Gravity Feed Gun			max. 1.2	2-3	

Application conditions	Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.
Drying time	+23°C / 65% RH
- touch dry	after 5 minutes
- overcoatable	after 5 minutes
Cleaning	Wash the equipment immediately after use. ACETON 8000-98

HEALTH AND SAFETY

Safety and precaution measures	See safety data sheet.
First aid	We recommend wearing personal protective clothing even in cases where no local regulations are in force. CH: The precautions according to local regulations (SUVA) with respect to hygiene and equipment must be observed.

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