

# PE SPRITZFÜLLER 0600-00

Solvent-based 2C polyester spray filler for steel and sanded existing coatings

PE SPRITZFÜLLER 0600-00 is a very fast-drying, solvent-based 2C polyester spray filler with excellent filling properties as well as excellent adhesion to steel and sanded existing coatings.

The product is resistant to mechanical stress and can be easily sanded.



## TECHNICAL DATA

<b>Binder</b>	Polyester
<b>Solids</b>	Approx. 92% by weight
<b>Theoretical spreading rate</b>	520 g/m <sup>2</sup> ; 1.9 m <sup>2</sup> /kg
<b>Colours</b>	White.
<b>Mixing ratio (A:B)</b>	96:4 parts by weight
<b>Pot life, +23 °C</b>	30 min
<b>Thinner</b>	VERDÜNNER 1000-98
<b>Density</b>	Approx. 1.66 g/ml
<b>Storage</b>	Storage temperature is +5 °C - +30 °C. Store in a tightly closed container.

## DIRECTION FOR USE

<b>Surface preparation</b>	Every substrate must be well-cleaned, dry and free from grease and oil.
<b>Application</b>	Stir or shake the product well for several minutes before use, if necessary by machine.

APPLICATION ADVICE					
Steel					
	Product		Applied Quantity		
Primer	FEYCO PE-SPRITZFÜLLER 600		150-250 µm dry		
For further application proposals please ask our representative.					
APPLICATION					
	Viscosity DIN 4 mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
Gravity Feed Gun	40-50"		1.5-2.5	2-3	1-2

<b>Application conditions</b>	Recommended temperature for surroundings and product: +15 °C-25 °C. Do not apply below +10 °C.
<b>Drying time</b>	+23 °C / 65% RH
<b>Cleaning</b>	Wash the equipment immediately after use. VERDÜNNER 1000-98 or UNIVERSALREINIGER U 8600-98.

## HEALTH AND SAFETY

<b>Safety and precaution measures</b>	See safety data sheet.
<b>First aid</b>	We recommend wearing personal protective clothing even in cases where no local regulations are in force. CH: The precautions according to local regulations (SUVA) with respect to hygiene and equipment must be observed.

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