

OWOHNEDUR 8301-90

Water-soluble 2C high-gloss coating for interior use

OWOHNEDUR 8301 is a fast-drying, water-soluble 2C high-gloss coating. The product has a deep-acting effect and is characterised by an appealing surface with a good mechanical strength. The coating is resistant to household chemicals and mechanical stress.





TECHNICAL DATA

Fields of application	Bathroom, Furniture, Kitchen, Kitchen furniture, Interior doors
Binder	Acrylate
Solids	Approx. 28% by weight
Theoretical spreading rate	200-220 g/m²; 4.7 m²/kg
Colours	Colourless.
Tinting system	Teknocolor
Gloss (60°)	90
Hardener	Mix in hardener mechanically for several minutes. Comp. B: OWEDUR 1058-99
Mixing ratio (A:B)	3:1 parts by weight
Pot life, +23°C	2 h
Density	Approx. 1.04 g/ml
Storage	Storage temperature is +5°C - +30°C. Store in a tightly closed container.

DIRECTION FOR USE

Surface preparation	Every substrate must be well-cleaned, dry and free from grease and oil.
Application method	Conventional spraying, HVLP spraying



Application

Stir or shake the product well for several minutes before use, if necessary by machine.

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	APPLICATION ADVICE					
	Wood substrate raw, MDF/HDF raw and veneered					
		Product		Applied	Quantity	
	Presanding		With grain 180			
	Primer		OWOHNEDUR 8301		80-120 g/m²	
	Intermediate sanding		With grain 320-400			
	Recoating		OWOHNEDUR 8301		80-120 g/m²	
		Foil-coated chipboard				
			Product		Applied Quantity	
	Presanding With grain 240-280					
	Primer		OWOHNEDUR 8301		80-120 g/m²	
	Intermediate	With grain 320-400				
	sanding					
	Recoating		OWOHNEDUR 8301 OWOHNEDUR 8301		80-120 g/m²	
	Recoating (optimal)				80-120 g/m²	
	For further application proposals please ask our representative.					
		APPLICATION				
		Viscosity DIN 4 mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
	Gravity Feed Gun	40-60"	0-5% SPEZIALVERDÜN NER 1020-98 alternatively 0- 10% Water	1.4-1.8	2-3	1-2
			0-5%		Material 60-80	1-2
	Airless / Airmix Spray Application	40-60"	SPEZIALVERDÜN NER 1020-98 alternatively 0- 10% Water	0.23-0.28	Atomising air pres	sure 1.0-1.5
Application conditions	Recommende	d temperati	ure for surround	dings and pr	oduct: +15°C-	25°C. Do not
				-		
Drying time	apply below +10°C. Ideal relative humidity 50-60%. +23°C / 65% RH					
- dust free	after 30 minutes					
- overcoatable	after 60 minutes					
- fit for sanding	after 24 hours					
- through dry	after 14 days					
	Before forced drying, allow a flash-off time of at least 15 minutes.					
Cleaning	Wash the equipment immediately after use. Water, REINIGER 5064-98 or ACETON 8000-98.					
HEALTH AND SAFETY						

Safety and precaution measures See safety data sheet.



First aid	We recommend wearing personal protective clothing even in cases where no local regulations are in force. CH: The precautions according to local regulations (SUVA) with respect to hygiene and equipment must be observed.
ADDITIONAL INFORMATION	
Waste management	Disposal of washing water: It is not permitted to dispose of washing water in the mains drainage system. Add 0.5% WENALAT 2051-00 KOAGULIERUNGSLÖSUNG to the washing water and wait for the precipitate to settle. The clear water above and the sediment can be disposed of correctly in accordance with the regulations of the responsible authorities.

Teknos Group Oy Takkatie 3, P.O.Box 107 FI-00371 Helsinki, Finland Tel. +358 9 506 091

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