

OWEDUR SOFTLACK 3331-05

Solvent-based 2C primer and top coat for interior use

OWEDUR SOFTLACK 3331 is a solvent-based 2C primer and top coat. The coating is resistant to household chemicals. When applied to porous woods, OWEDUR SOFTLACK 3331 creates the appearance of an oiled surface.



TECHNICAL DATA

Fields of application	Furniture, Interior doors
Binder	Polyester
Solids	Approx. 15% by weight
Volatile organic compound (VOC)	Approx. 759 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Theoretical spreading rate	100 g/m ² ; 10 m ² /kg
Colours	Colourless.
Gloss (60°)	05
Hardener	Comp. B: OWEDUR 5093-99
Mixing ratio (A:B)	10:1 parts by weight
Pot life, +23°C	8 h
Density	Approx. 0.9 g/ml
Storage	Storage temperature is +5°C - +30°C. Store in a tightly closed container.

DIRECTION FOR USE

Surface preparation	Every substrate must be well-cleaned, dry and free from grease and oil. Coating removal: Sand, strip
Application method	Conventional spraying, Airless spraying, Air-assisted airless spraying

Application	Stir or shake the product well for several minutes before use, if necessary by machine.				
	APPLICATION ADVICE				
	Wood substrate raw				
		Product		Applied Quantity	
	Presanding	With grain 180-240			
	Primer	OWEDUR SOFTLACK ANFEUERND		80-120 g/m ²	
	Intermediate sanding	With grain 320-400			
	Recoating	OWEDUR SOFTLACK ANFEUERND		80-120 g/m ²	
	For further application proposals please ask our representative.				
	APPLICATION				
	Viscosity DIN 4 mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
Gravity Feed Gun	18-22"	0-5%	1.4-1.8	2-3	1-2
Airless / Airmix Spray Application	18-22"	0-5%	0.15-0.23	Material 60-80 Atomising air pressure 1.0-1.5	1-2

Application conditions Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.

Drying time	+23°C / 65% RH
- dust free	after 15 minutes
- touch dry	after 30 minutes
- overcoatable	after 2-3 hours
- fit for sanding	after 2 hours
- through dry	after 10 hours

Cleaning Wash the equipment immediately after use. OWEDUR 3502-98

HEALTH AND SAFETY

Safety and precaution measures	See safety data sheet.
First aid	We recommend wearing personal protective clothing even in cases where no local regulations are in force. CH: The precautions according to local regulations (SUVA) with respect to hygiene and equipment must be observed.

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