

OWEDUR 4444-15

Solvent-based, lightening 2C primer and top coat for interior use

OWEDUR 4444 is a solvent-based, lightening 2C primer and top coat that enhances the natural look of light-coloured woods.







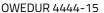


TECHNICAL DATA

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Fields of application	Furniture
Binder	Polyester
Solids	Approx. 19% by weight
Volatile organic compound (VOC)	Approx. 721 g/l (DIRECTIVE 2010/75/EU)
	The VOC value provided is the average value for factory produced products, and
	consequently it will be subject to variations between individual products
	covered by this Technical Data Sheet.
Theoretical spreading rate	100 g/m²; 10 m²/kg
Colours	Colourless.
Gloss (60°)	15
Hardener	Comp. B: OWEDUR 5026-99
Mixing ratio (A:B)	10:1 parts by weight
Pot life, +23°C	8 h
Thinner	OWEDUR 3502-98
Density	Approx. 0.89 g/ml
Storage	Storage temperature is +5°C - +30°C.

DIRECTION FOR USE

Surface preparation	Every substrate must be well-cleaned, dry and free from grease and oil. Coating		
	removal: Sand, strip		
Application method	Conventional spraying, Airless spraying, Air-assisted airless spraying		





Application	App	lication	
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Stir or shake the product well for several minutes before use, if necessary by machine.

		APPLICATI	ON ADVICE		
Wood substrate ra	W				
	Product			Applied Quantity	
Presanding	With grain 180-240				
Primer	OWEDUR 4444			80-120 g/m²	
Intermediate sanding	With grain 280-400				
Recoating	OWEDUR 4444			80-120 g/m²	
	For further ap	plication proposal	s please ask our r	epresentative.	
		APPLIC	CATION		
	Viscosity DIN 4 mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
Gravity Feed Gun	18-22"	0-5 %	1.4-1.8	2-3	1-2
Airless / Airmix	10.221		0.33, 0.30	Material 60-80	1-2
Spray Application	18-22"	undiluted	0.23-0.28	Atomising air pressure 1.0-1.5	

Application conditions

Recommended temperature for surroundings and product: +15°C-25°C. Do not

apply below +10°C.

Drying time

+23°C / 50% RH (dry film 20 μm)

Cleaning

Wash the equipment immediately after use. OWEDUR 3502-98

HEALTH AND SAFETY

Safety and precaution measures

See safety data sheet.

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