

OWECELL 2110-05

Solvent-based 1C primer and top coat for interior use

OWECELL 2110 is a fast-drying, solvent-based 1C primer and top coat which feels pleasant to the touch. Chemical and mechanical strength can be improved by recoating once with OW COMBI 2315.









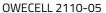


TECHNICAL DATA

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Fields of application	Furniture
Recommended substrate	Wood, Veneer
Solids	Approx. 33% by weight
Volatile organic compound (VOC)	Approx. 691 g/l (DIRECTIVE 2010/75/EU)
	The VOC value provided is the average value for factory produced products, and
	consequently it will be subject to variations between individual products
	covered by this Technical Data Sheet.
Theoretical spreading rate	100 g/m²; 10 m²/kg
Colours	Available in all RAL and NCS-S colours or at your request.
Tinting system	Largo
Gloss (60°)	5
Thinner	OWECELL D 1500-98
Density	Approx. 1.04 g/ml
Storage	Storage temperature is +5°C - +30°C.

DIRECTION FOR USE

Surface preparation	Every substrate must be well-cleaned, dry and free from grease and oil. Coating
	removal: Sand, strip
Application method	Conventional spraying, Airless spraying, Air-assisted airless spraying





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Stir or shake the product well for several minutes before use, if necessary by machine.

		APPLICATI	ON ADVICE		
Wood substrate r	aw				
		Product	Applied Quantity		
Presanding	١	With grain 150-18			
Primer		OWECELL 2110	100-120 g/m²		
Intermediate sanding	1	With grain 280-40			
Recoating		OW COMBI 2315	100-120 g/m²		
	to addca. 3-5% of	igh color fidelity w the colour shade c the OW COMBI 23 oplication proposal	of OWOCELL 2110 15.		
		APPLIC	CATION		
	Viscosity DIN 4 mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
Gravity Feed Gun	18-22"	15%	1.4-1.8	1.0-2.0	1-2
Airless / Airmix Spray Application	18-22"	10%	0.23-0.28	Airless 130-180 Airmix 100-130	1-2
Pouring	28-30"	5%			

Application conditions

Recommended temperature for surroundings and product: +15°C-25°C. Do not

apply below +10°C.

Drying time +23°C / 50% RH (dry film 20 μ m)

dust free after 10 minutes
touch dry after 30 minutes
overcoatable after 60 minutes
fit for sanding after 60 minutes
through dry after 24 hours

Cleaning Wash the equipment immediately after use. OWEDUR 3502-98

HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

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