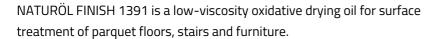


NATURÖL FINISH 1391-05

Solvent-based, oxidatively drying oil for the surface treatment of wood substrates for interior use













TECHNICAL DATA

Fields of application	Furniture, Floors
rieius oi application	Fulfillule, Floois
Binder	Polyurethane
Solids	Approx. 48% by weight
Volatile organic compound (VOC)	Approx. 453 g/l (DIRECTIVE 2010/75/EU)
	The VOC value provided is the average value for factory produced products, and
	consequently it will be subject to variations between individual products
	covered by this Technical Data Sheet.
Colours	Colourless.
Tinting system	Largo
Gloss (60°)	5
Density	Approx. 0.9 g/ml
Storage	Storage temperature is +5°C - +30°C. Store in a tightly closed container.

DIRECTION FOR USE

Curfees properties	From substrate must be well sleaned dry and free from groups and oil
Surface preparation	Every substrate must be well-cleaned, dry and free from grease and oil.

NATURÖL FINISH 1391-05



Application

Stir or shake the product well for several minutes before use, if necessary by machine.

	APPLICATION ADVICE	
Manual Application		
	Product	Applied Quantity
Impregnation	NATURÖL-FINISH 1391	ca. 60 g/m²
	Uniformly spread a thin coat with a brush, sponge or	
	applicator and rub in with a beige (tan) pad.	
Drying	Overnight	
Repeat treatment	NATURÖL-FINISH 1391	ca. 50 g/m²
Machine Application		
	Product	Applied Quantity
Primer	NATURÖL-FINISH 1391	1-2x 12-15 g/m²
	Rolling Steamrolling	
	Ejector brush	
Drying	Circulating air dryer 40-50°C	
	Drying before packing: 5 min at room temperature	
	To speed up drying, additional UV lamps (extra heat)	
	can be used.	
Care		
	Product	Applied Quantity
Care	RENSA WOOD CARE OIL 1413	
	For further application proposals please ask our representat	tive.
Recommended:	temperature for surroundings and product: +	15°C-25°C. Do n
apply below +10		
,	l (dry film 20 μm)	
	. ,	
Wash the equip	ment immediately after use. ACETON 8000-9	8, OWECELL D
1500-98, TERP	ENTINERSATZ 4214-98.	

HEALTH AND SAFETY

Application conditions

Drying time Cleaning

Safety and precaution measures	See safety data sheet.
First aid	We recommend wearing personal protective clothing even in cases where no
	local regulations are in force.
	CH: The precautions according to local regulations (SUVA) with respect to
	hygiene and equipment must be observed.

Teknos Group Oy Takkatie 3, P.O.Box 107 FI-00371 Helsinki, Finland Tel. +358 9 506 091

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. This product is intended for professional use only. This implies that the user possesses sufficient knowledge for using the product correctly with regard to technical and working safety aspects. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com. All trademarks displayed on this document are the exclusive property of Teknos Group or its affiliated companies.