

# **MOTIVO KLARLACK 2080-30**

# Water-soluble, grain-accentuating 1C top coat for interior use

MOTIVO KLARLACK 2080 is a fast-drying, water-soluble, grain-accentuating 1C top coat. The product is characterised by its high elasticity and good block resistance. MOTIVO KLARLACK 2080 can be used as a primer and top coat.













# **TECHNICAL DATA**

Certificates, approvals and classification	EN 71-3
Fields of application	Furniture
Binder	Acrylate
Solids	Approx. 36% by weight
Volatile organic compound (VOC)	Approx. 66 g/l (DIRECTIVE 2010/75/EU)
	The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products
	covered by this Technical Data Sheet.
Theoretical spreading rate	100-120 g/m²; 9.0 m²/kg
Colours	Colourless.
Tinting system	Largo
Gloss (60°)	30
Density	Approx. 1.03 g/ml
Storage	Storage temperature is +5°C - +30°C.

# **DIRECTION FOR USE**

Surface preparation	Every substrate must be well-cleaned, dry and free from grease and oil. Coating		
	removal: Sand, strip		
Application method	Technical requirement:		
	Adhesive strength according to DIN EN ISO 2409; Gt 0		

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#### **Application**

Stir or shake the product well for several minutes before use, if necessary by machine.

		APPLICATI	ON ADVICE		
Wood substrate rav	N				
	Product		Applied Quantity		
Presanding	With grain 180-220				
Stain	stain if required				
Primer	MOTIVO KLARLACK 2080			110 g/m²	
Intermediate sanding	With grain 220-280				
Recoating	MOTIVO KLARLACK 2080			110 g/m²	
	For further ap	plication proposal	s please ask our r	epresentative.	
		APPLIC	CATION		
	Viscosity DIN 4 mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
Gravity Feed Gun	30-34"	0-5 %	1.8-2.0	2-3	2
Suction Cup Gun	30-34"	0-5 %	1.8-2.0	2-3	2
Airless / Airmix	20.2/1	0.5%	0.15-0.23	Material 60-80	2
Spray Application	30-34"	0-5 %		Atomising air pressure 1.0-1.5	
					7

# **Application conditions**

Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.

1.8-2.0

2-3 bar

0-5 %

Drying time	+23°C / 65% RH	
- dust free	after 60 minutes	
- touch dry	after 45 minutes	
- overcoatable	after 2 hours	
- fit for sanding	after 2 hours	
- through dry	after 10 hours	

HVLP

Cleaning Wash the equipment immediately after use. Water, ACETON 8000-98.

# **HEALTH AND SAFETY**

Safety and precaution measures

See safety data sheet.

# **ADDITIONAL INFORMATION**

Waste management

Disposal of washing water:

It is not permitted to dispose of washing water in the mains drainage system. Add 0.5% WENALAT 2051-00 KOAGULIERUNGSLÖSUNG to the washing water and wait for the precipitate to settle.

The clear water above and the sediment can be disposed of correctly in accordance with the regulations of the responsible authorities.



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