

# MOTIVO KLARLACK 2080-15

Water-soluble, grain-accentuating 1C top coat for interior use

MOTIVO KLARLACK 2080 is a fast-drying, water-soluble, grain-accentuating 1C top coat. The product is characterised by its high elasticity and good block resistance. MOTIVO KLARLACK 2080 can be used as a primer and top coat.



## TECHNICAL DATA

<b>Certificates, approvals and classification</b>	EN 71-3
<b>Fields of application</b>	Furniture
<b>Binder</b>	Acrylate
<b>Solids</b>	Approx. 37% by weight
<b>Volatile organic compound (VOC)</b>	Approx. 64 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
<b>Theoretical spreading rate</b>	100-120 g/m <sup>2</sup> ; 9.0 m <sup>2</sup> /kg
<b>Colours</b>	Colourless.
<b>Tinting system</b>	Largo;Tecnocolor
<b>Gloss (60°)</b>	15
<b>Density</b>	Approx. 1.03 g/ml
<b>Storage</b>	Storage temperature is +5°C - +30°C.

## DIRECTION FOR USE

<b>Surface preparation</b>	Every substrate must be well-cleaned, dry and free from grease and oil. Coating removal: Sand, strip
<b>Application method</b>	Technical requirement: Adhesive strength according to DIN EN ISO 2409; Gt 0

<b>Application</b>	Stir or shake the product well for several minutes before use, if necessary by machine.					
	APPLICATION ADVICE					
	Wood substrate raw					
		Product			Applied Quantity	
	Presanding	With grain 180-220				
	Stain	stain if required				
	Primer	MOTIVO KLARLACK 2080			110 g/m <sup>2</sup>	
	Intermediate sanding	With grain 220-280				
	Recoating	MOTIVO KLARLACK 2080			110 g/m <sup>2</sup>	
	For further application proposals please ask our representative.					
	APPLICATION					
		Viscosity DIN 4 mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
	Gravity Feed Gun	30-34"	0-5 %	1.8-2.0	2-3	2
	Suction Cup Gun	30-34"	0-5 %	1.8-2.0	2-3	2
	Airless / Airmix Spray Application	30-34"	0-5 %	0.15-0.23	Material 60-80	2
Atomising air pressure 1.0-1.5						
HVLP	30-34"	0-5 %	1.8-2.0	2-3 bar	2	

**Application conditions** Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.

<b>Drying time</b>	+23°C / 65% RH
- dust free	after 60 minutes
- touch dry	after 45 minutes
- overcoatable	after 2 hours
- fit for sanding	after 2 hours
- through dry	after 10 hours

**Cleaning** Wash the equipment immediately after use. Water, ACETON 8000-98.

## HEALTH AND SAFETY

**Safety and precaution measures** See safety data sheet.

## ADDITIONAL INFORMATION

**Waste management** Disposal of washing water:  
 It is not permitted to dispose of washing water in the mains drainage system. Add 0.5% WENALAT 2051-00 KOAGULIERUNGSLÖSUNG to the washing water and wait for the precipitate to settle.  
 The clear water above and the sediment can be disposed of correctly in accordance with the regulations of the responsible authorities.

**Teknos Group Oy Takkatie 3, P.O.Box 107 FI-00371 Helsinki, Finland Tel. +358 9 506 091**

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