

INTEX AQUA FILLER 2110-00

Water-soluble 1C spray filler for industrial surface treatment

INTEX AQUA FILLER 2110-00 is a water-soluble 1C spray filler with excellent filling properties and sandability. The product was designed especially for the wood processing industry.



TECHNICAL DATA

Solids	Approx. 55% by weight
Volatile organic compound (VOC)	Approx. 40 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Theoretical spreading rate	250 g/m ² ; 4 m ² /kg
Colours	White.
Density	Approx. 1.33 g/ml
Storage	Storage temperature is +5°C - +30°C. Store in a tightly closed container.

DIRECTION FOR USE

Surface preparation	Every substrate must be well-cleaned, dry and free from grease and oil. Coating removal: Sand
Application method	Conventional spraying, Airless spraying, Air-assisted airless spraying, Brush, Roller

Application	Stir or shake the product well for several minutes before use, if necessary by machine.					
	APPLICATION ADVICE					
	Window structure					
		Product			Applied Quantity	
	Primer	AQUAPRIMER 2900			80-120 g/m ²	
	or	TEKNOL AQUA 1410			120 g/m ²	
	Intermediate sanding	Sanding fleece with grain 150-180				
	Filler	INTEX AQUA FILLER I211			250-300 g/m ²	
	Recoating	AQUAATOP 2600-2X			275-300 g/m ²	
	or	AQUATOP 2697-24			275-300 g/m ²	
	or	ACRYL-PU-SPRITZLACK			200 g/m ²	
	For further application proposals please ask our representative.					
APPLICATION						
	Viscosity	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles	
Gravity Feed Gun	Not measurable	10%	2.5	2-3	1 Cross-spray	
Airless / Airmix Spray Application	Not measurable	0-10%	0.33-0.38	Material 60-80 Atomising air pressure 1.0-1.5	1 Cross-spray	

Application conditions Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.

Drying time	+23°C / 65% RH
- dust free	after 60 minutes
- touch dry	after 4 hours
- overcoatable	after 4 hours
- fit for sanding	after 4 hours

Cleaning Wash the equipment immediately after use. Water, VERDÜNNER 1300-98.

HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

First aid We recommend wearing personal protective clothing even in cases where no local regulations are in force.

CH: The precautions according to local regulations (SUVA) with respect to hygiene and equipment must be observed.

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