

HYDROFILL PREMIUM 6338-00

Water-soluble 1C and 2C spray filler for interior use

HYDROFILL PREMIUM 6338-00 is a fast-drying, water-soluble spray filler with a high solids content and excellent filling properties as well as good sandability. As it is particularly viscous, the product is especially suitable for applications on vertical surfaces. As a 2C application HYDROFILL PREMIUM 6338-00 is also suitable as an isolating filler for wetrooms.



TECHNICAL DATA

Fields of application	Furniture, Kitchen, Kitchen furniture, Interior doors
Solids	Approx. 54% by weight
Volatile organic compound (VOC)	Approx. 78 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Theoretical spreading rate	150-200; 6 m ² /kg
Colours	White.
Mixing ratio (A:B)	20:1 parts by weight
Pot life, +23 °C	3 h
Thinner	SPEZIALVERDÜNNER 1020-98
Density	Approx. 1.36 g/ml
Storage	Storage temperature is +5 °C - +30 °C. Store in a tightly closed container.

DIRECTION FOR USE

Surface preparation	Every substrate must be well-cleaned, dry and free from grease and oil. Coating removal: Sand, strip
Application method	Conventional spraying, Airless spraying, Air-assisted airless spraying Supplied viscosity: 35-45s DIN6 / approx. 180s DIN4 Caution Material is very thixotropic!

Application Stir or shake the product well for several minutes before use, if necessary by machine.

APPLICATION ADVICE					
Wood substrate raw, Chipboard and MDF/HDF					
	Product			Applied Quantity	
Presanding	With grain 150-180				
Primer	HYDROFILL PREMIUM 6338 For insulating MDF edges: add. 5 % hardener			1-2x 150-200 g/m ²	
Intermediate sanding	With grain 280-400				
Recoating	With all water-based or solvent-based 1C and 2C products				
Foil-coated chipboard					
	Product			Applied Quantity	
Presanding	With grain 180-240				
Primer	HYDROFILL PREMIUM 6338			1-2x 150-200 g/m ²	
Intermediate sanding	With grain 280-400				
Recoating	With all water-based or solvent-based 1C and 2C products				
For further application proposals please ask our representative.					
APPLICATION					
	Viscosity DIN 6 mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
Gravity Feed Gun	25-40"	0-10 %	1.8-2.5	1.0-2.0	1-2
Airless / Airmix Spray Application	25-40"	0-5 %	0.28-0.38	< 150	1-2

Application conditions Recommended temperature for surroundings and product: +15°C–25°C. Do not apply below +10°C.

Drying time	+23°C / 65% RH
- dust free	after 60 minutes
- touch dry	after 60 minutes
- overcoatable	after 3 hours
- fit for sanding	after 3 hours
- through dry	after 16 hours

Cleaning Wash the equipment immediately after use. Water, ACETON 8000-98.

HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

First aid We recommend wearing personal protective clothing even in cases where no local regulations are in force.

CH: The precautions according to local regulations (SUVA) with respect to hygiene and equipment must be observed.

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