

# HYDROFÜLLER 6335-00

## Water-soluble 1C spray filler for interior use

HYDROFÜLLER 6335-00 is a fast-drying, water-soluble spray filler with a high solids content and excellent filling properties as well as good sandability. As it is particularly viscous, the product is especially suitable for applications on vertical surfaces.



### TECHNICAL DATA

<b>Fields of application</b>	Furniture, Kitchen, Kitchen furniture, Interior doors
<b>Solids</b>	Approx. 59% by weight
<b>Volatile organic compound (VOC)</b>	Approx. 56 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
<b>Theoretical spreading rate</b>	250-300 g/m <sup>2</sup> ; 3.6 m <sup>2</sup> /kg
<b>Colours</b>	White.
<b>Thinner</b>	SPEZIALVERDÜNNER 1020-98
<b>Density</b>	Approx. 1.42 g/ml
<b>Storage</b>	Storage temperature is +5°C - +30°C. Store in a tightly closed container.

### DIRECTION FOR USE

<b>Surface preparation</b>	Every substrate must be well-cleaned, dry and free from grease and oil. Coating removal: Sand, strip
<b>Application method</b>	Conventional spraying, Airless spraying, Air-assisted airless spraying

<b>APPLICATION ADVICE</b>					
Chipboard and MDF/HDF					
		Product	Applied Quantity		
Presanding		With grain 150-180			
Primer		HYDROFÜLLER 6335	1-2x 150-200 g/m <sup>2</sup>		
Intermediate sanding		With grain 280-400			
Recoating		With all water soluble or solvent-based single and two component products.			
Foil-coated chipboard					
		Product	Applied Quantity		
Presanding		With grain 180-240			
Primer		HYDROFÜLLER 6335	1-2x 150-200 g/m <sup>2</sup>		
Intermediate sanding		With grain 280-400			
Recoating		With all water soluble or solvent-based single and two component products.			
For further application proposals please ask our representative.					
<b>APPLICATION</b>					
	Viscosity DIN 4 mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
Gravity Feed Gun	90-100"	0-5% Spezialverdünner 1020-98 alternative 0-10% Water	1.8-2.5	1.0-2.0	1-2
Airless / Airmix	90-100"	0-5% Spezialverdünner 1020-98 alternative 0-10% Water	0.28-0.38	Airless 130-180 Airmix 100-130	1-2

**Application conditions** Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.

<b>Drying time</b>	+23°C / 65% RH
- dust free	after 60 minutes
- touch dry	after 60 minutes
- overcoatable	after 3 hours
- fit for sanding	after 3 hours
- through dry	after 16 hours

**Cleaning** Wash the equipment immediately after use. ACETON 8000-98

## HEALTH AND SAFETY

**Safety and precaution measures** See safety data sheet.

#### **First aid**

We recommend wearing personal protective clothing even in cases where no local regulations are in force.

CH: The precautions according to local regulations (SUVA) with respect to hygiene and equipment must be observed.

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