

# ETERNO ECO LINE 6350-30

Glazing, water-soluble coating for pre-greying of facades

ETERNO ECO LINE is an opaque, water-soluble and weather-resistant facade coating and also suitable as a decorative coating for interior use. Designed for industrial processing.

ETERNO ECO LINE is a double-layer thin-layer system on the basis of the latest highly cross-linking raw materials. It is characterised by its very high resistance to weathering. The low-emission coating does not release substances such as formaldehyde, monomers or other irritant substances.



ETERNO ECO LINE 6348-30

ETERNO ECO LINE 6350-30 METALLIC



## TECHNICAL DATA

<b>Certificates, approvals and classification</b>	Swiss environmental label UE V, class C
<b>Binder</b>	Acrylate
<b>Solids</b>	Approx. 44% by weight
<b>Volatile organic compound (VOC)</b>	Approx. 33 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
<b>Theoretical spreading rate</b>	80-150 g/m <sup>2</sup> ; 8.6 m <sup>2</sup> /kg
<b>Colours</b>	Available in all RAL and NCS-S colours or at your request.
<b>Tinting system</b>	Largo
<b>Gloss (60°)</b>	30
<b>Density</b>	Approx. 1.12 g/ml
<b>Storage</b>	Storage temperature is +5°C - +30°C. Store in a tightly closed container.

## DIRECTION FOR USE

<b>Surface preparation</b>	Every substrate must be well-cleaned, dry and free from grease and oil. Coating removal: Sand
<b>Application method</b>	Conventional spraying, HVLP spraying, Airless spraying, Air-assisted airless spraying, Vacumat, Brush, Roller

<b>Application</b>	Stir or shake the product well for several minutes before use, if necessary by machine.					
	APPLICATION ADVICE					
	Wood surface planed/sanded					
		Product			Applied Quantity	
	Presanding	With grain 80-100				
	Primer (all sides)	ETERNO ECO LINE 6350			100-120 g/m <sup>2</sup>	
					100-120 g/m <sup>2</sup>	
	Top coat	ETERNO ECO LINE 6350			80 g/m <sup>2</sup>	
	Wooden surfaces saw raw					
		Product			Applied Quantity	
	Primer (all sides)	ETERNO ECO LINE 6350			130-150 g/m <sup>2</sup>	
					130-150 g/m <sup>2</sup>	
	Top coat	ETERNO ECO LINE 6350			80-100 g/m <sup>2</sup>	
	On the construction site: interfaces, front faces					
		Product			Applied Quantity	
Aftercare	ETERNO ECO LINE 6350					
For further application proposals please ask our representative.						
APPLICATION						
	Viscosity DIN 4mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles	
Gravity Feed Gun	18-22"	25-30 %	1.4-1.8	3-4	2	
Airless / Airmix Spray Application	22-25"	25 %	0.15-0.23	Material: 60-80 Atomising air pressure: 1.0-1.5	1-2	

<b>Application conditions</b>	Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.
<b>Drying time</b>	+23°C / 65% RH
<b>- overcoatable</b>	after 16 hours
<b>Cleaning</b>	Wash the equipment immediately after use.

## HEALTH AND SAFETY

<b>Safety and precaution measures</b>	See safety data sheet.
<b>First aid</b>	We recommend wearing personal protective clothing even in cases where no local regulations are in force. CH: The precautions according to local regulations (SUVA) with respect to hygiene and equipment must be observed.

## ADDITIONAL INFORMATION

<b>Maintenance instructions</b>	Subsequent treatment: The intervals between subsequent applications depend on the architecture, construction and exposure of the facade. Depending on the situation, one-off subsequent treatment is necessary after 2-10 years.
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