

ETERNO ECO LINE 6348-30

Glazing, water-soluble coating for pre-greying of facades

ETERNO ECO LINE is an opaque, water-soluble and weather-resistant facade coating and also suitable as a decorative coating for interior use. Designed for industrial processing.

ETERNO ECO LINE is a double-layer thin-layer system on the basis of the latest highly cross-linking raw materials. It is characterised by its very high resistance to weathering. The low-emission coating does not release substances such as formaldehyde, monomers or other irritant substances.



ETERNO ECO LINE 6348-30

ETERNO ECO LINE 6350-30 METALLIC



TECHNICAL DATA

Certificates, approvals and classification	Swiss environmental label UE V, class C
Solids	Approx. 11% by weight
Volatile organic compound (VOC)	Approx. 34 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Theoretical spreading rate	80-150 g/m ² ; 8.6 m ² /kg
Colours	Available in all RAL and NCS-S colours or at your request.
Tinting system	Largo
Gloss (60°)	30
Density	Approx. 1.05 g/ml
Storage	Storage temperature is +5°C - +30°C. Store in a tightly closed container.

DIRECTION FOR USE

Surface preparation	Every substrate must be well-cleaned, dry and free from grease and oil. Coating removal: Sand
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Application

Stir or shake the product well for several minutes before use, if necessary by machine.

APPLICATION ADVICE					
Wood surface planed/sanded					
	Product			Applied Quantity	
Presanding	With grain 80-100				
Primer (all sides)	ETERNO ECO LINE 6348			100-120 g/m ²	
				100-120 g/m ²	
Recoating	ETERNO ECO LINE 6348			80 g/m ²	
Wooden surfaces saw raw					
	Product			Applied Quantity	
Primer (all sides)	ETERNO ECO LINE 6348			130-150 g/m ²	
				130-150 g/m ²	
Recoating	ETERNO ECO LINE 6348			80-100 g/m ²	
On the construction site: interfaces, front faces, injuries					
	Product			Applied Quantity	
Post-treatment	ETERNO ECO LINE 6348				
For further application proposals please ask our representative.					
APPLICATION					
	Viscosity DIN 4mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
Gravity Feed Gun	18-22"	25-30 %	1.4-1.8	3-4	2
Airless / Airmix Spray Application	22-25"	25 %	0.15-0.23	Material: 60-80 Atomising air pressure: 1.0-1.5	1-2

Application conditions

Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.

Drying time

+23°C / 50% RH (dry film 20 µm)

- overcoatable

after 16 hours

Cleaning

Wash the equipment immediately after use.

HEALTH AND SAFETY

Safety and precaution measures

See safety data sheet.

ADDITIONAL INFORMATION

Maintenance instructions

Subsequent treatment: The intervals between subsequent applications depend on the architecture, construction and exposure of the facade. Depending on the situation, one-off subsequent treatment is necessary after 2-10 years.

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