

AQUAFINE 8338-05 GRIP

Water-soluble, textured 2C top coat for interior use

AQUAFINE 8338 GRIP is a water-soluble, textured 2C top coat that creates a sophisticated finish. The coating is resistant to household chemicals including cleaning and disinfectant agents. The coating is ring-resistant and has a high resistance to metal abrasion, also without recoating.



TECHNICAL DATA

Certificates, approvals and classification	Swiss environmental label UE II, class C
Fields of application	Furniture, Kitchen, Kitchen furniture, Interior doors
Binder	Acrylate
Solids	Approx. 44% by weight
Volatile organic compound (VOC)	Approx. 67 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Theoretical spreading rate	100 g/m ² ; 10 m ² /kg
Colours	Colourless. Available in all RAL and NCS-S colours or at your request.
Tinting system	Largo
Gloss (60°)	05
Hardener	Comp. B: HYDROPUR 7515-99
Mixing ratio (A:B)	10:1 parts by weight
Pot life, +23 °C	2-3h
Density	Approx. 1.18 g/ml
Storage	Storage temperature is +5 °C - +30 °C.

DIRECTION FOR USE

Surface preparation	Coating removal: Sand, strip
Application method	Conventional spraying, Airless spraying, Air-assisted airless spraying Effect coatings should only be applied by air atomisation, e.g. with a gravity feed gun or a low-pressure double diaphragm pump. Please refer to the instructions in the process data sheet "Large-area coatings with effect coatings" (VTM 4126).

Application

Stir or shake the product well for several minutes before use, if necessary by machine.

APPLICATION ADVICE					
Chipboard and MDF/HDF					
	Product		Applied Quantity		
Presanding	With grain 180-240				
Primer	HYDROFILL PREMIUM 6338		1-2x 150-200 g/m ²		
Intermediate sanding	With grain 280-400				
Recoating	AQUAFINE 8338		80-120 g/m ²		
Recoating (optional)	AQUAFINE 8336		80-100 g/m ²		
Foil-coated chipboard					
	Product		Applied Quantity		
Presanding	With grain 180-240				
Primer	AQUAFINE 8338		80-120 g/m ²		
Recoating (optional)	AQUAFINE 8336		80-120 g/m ²		
Plastics and PVC					
	Product		Applied Quantity		
Pre-treatment	REINIGUNGSMITTEL 1530-98				
Recoating	AQUAFINE 8338		80-100 g/m ²		
Glass					
	Product		Applied Quantity		
Pre-treatment	ISOPROPYLALKOHOL 0019-98				
Recoating	AQUAFINE 8338 with 1% GLAS ADDITIV 1296-97 related to the Base coat (Component A)		80-100 g/m ²		
Wood substrate raw					
	Product		Applied Quantity		
Presanding	With grain 150-180				
Stain	stain if required		45-50 g/m ²		
Primer	AQUAFINE 8338		80-120 g/m ²		
Intermediate sanding	With grain 240-320				
Recoating (optional)	AQUAFINE 8336		80-120 g/m ²		
For further application proposals please ask our representative.					
APPLICATION					
	Viscosity DIN 4 mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
Gravity Feed Gun	50-60"	0-5% Water	1.6-2.0	1.0-2.0	1-2
Airless / Airmix Spray Application	50-60"	0-5% Water	0.28-0.33	Airless 130-180 Airmix 100-130	1-2

Application conditions

Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.

Drying time	+23° C / 50% RH (dry film 20 µm)
- dust free	after 60 minutes
- touch dry	after 3-4 hours
- overcoatable	after 12 hours
- fit for sanding	after 12 hours
- through dry	after 16 hours
Cleaning	Wash the equipment immediately after use.

HEALTH AND SAFETY

Safety and precaution measures See safety data sheet.

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