

ALPOCRYL UV WALZLACK 6385-15

UV-curing, solvent-free primer and top coat for interior use

ALPOCRYL UV WALZLACK 6385 is a UV-curing, solvent-free primer and top coat with good impact resistance for heavily used surfaces.



TECHNICAL DATA

Fields of application	Interior doors, Furniture, Floors
Binder	Acrylic
Solids	Approx. 100% by weight
Volatile organic compound (VOC)	Approx. 0 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Colours	Colourless.
Tinting system	Largo
Gloss (60°)	15
Density	Approx. 1.11 g/ml
Storage	Storage temperature is +5°C - +30°C.

DIRECTION FOR USE

Surface preparation	Every substrate must be well-cleaned, dry and free from grease and oil.
Application method	Roller coating
Application	Stir or shake the product well for several minutes before use, if necessary by machine.

APPLICATION ADVICE		
Wooden doors, veneered or solid		
	Product	
Primer	ALPOCRYL UV WALZLACK 6385 with intermediate gelation	1-2x 10-15 g/m ²
	Hardening	
Intermediate sanding	With grain 240-280	
Recoating	ALPOCRYL UV WALZLACK 6385	1-2x 8-10 g/m ²
	Hardening	
For further application proposals please ask our representative.		

Application conditions	Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.
Drying time	+23°C / 50% RH (dry film 20 µm)

Cleaning

Wash the equipment immediately after use.

HEALTH AND SAFETY

Safety and precaution measures

See safety data sheet.

Teknos Group Oy Takkatie 3, P.O.Box 107 FI-00371 Helsinki, Finland Tel. +358 9 506 091

The above information is normative and based on laboratory tests and practical experiences. The information is noncommittal, and we cannot accept liability for the results obtained under working conditions beyond our control, and consequently the buyer or the user is not released from the obligation to test the suitability of our products for specific means and application methods under the actual application conditions. Our liability covers only damage caused directly by defects in the products supplied by Teknos. This product is intended for professional use only. This implies that the user possesses sufficient knowledge for using the product correctly with regard to technical and working safety aspects. The latest versions of Teknos' Technical Data Sheets and Safety Data Sheets are available from our homepage www.teknos.com. All trademarks displayed on this document are the exclusive property of Teknos Group or its affiliated companies.