

ACRYL PU SPRITZLACK 2165-30

Opaque, water-soluble 1C spray lacquer for wood/wood and wood/metal windows



ACRYL PU SPRITZLACK 2165 is a non-blocking 1C spray lacquer with excellent filling properties as an intermediate and top coat. The product is characterised by its excellent levelling and fast drying properties.



TECHNICAL DATA

Solids	Approx. 56% by weight
Theoretical spreading rate	400 g/m ² ; 2.5 m ² /kg
Colours	Available in all RAL and NCS-S colours or at your request.
Gloss (60°)	30
Density	Approx. 1.29 g/ml
Storage	Storage temperature is +5°C - +30°C. Store in a tightly closed container.

DIRECTION FOR USE

Surface preparation	Every substrate must be well-cleaned, dry and free from grease and oil. Coating removal: Sand
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Application

Stir or shake the product well for several minutes before use, if necessary by machine.

APPLICATION ADVICE					
Window structure					
		Product	Applied Quantity		
Primer		HAFTWEISS 2000	80-100 g/m ²		
or		INTEX TLMF I204	120 g/m ²		
or		PENTOL TG 2000	80-100 g/m ²		
Intermediate sanding	Sanding fleece with grain 150-180				
Primer		INTEX AQUA FILLER I211*	250-350 g/m ²		
Intermediate sanding	Sanding fleece with grain 150-180				
Recoating		ACRYL-PU-SPRITZLACK	2x200 g/m ² or 1x400 g/m ²		
For further application proposals please ask our representative.					
APPLICATION					
	Viscosity DIN 4 mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
Gravity Feed Gun	Not measurable	10 %	2.5	3-4	≥ 1 Cross-spray
Airless / Airmix Spray Application	Not measurable	0-10 %	0.28-0.33	60-80 bar material pressure.	≥ 1 Cross-spray

Application conditions

Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.

Drying time

+23°C / 65% RH

- dust free

after 60 minutes

- touch dry

after 3 hours

- overcoatable

after 3 hours

- fit for sanding

after 3 hours

- through dry

after 2 days

Cleaning

Wash the equipment immediately after use.

HEALTH AND SAFETY

Safety and precaution measures

See safety data sheet.

First aid

We recommend wearing personal protective clothing even in cases where no local regulations are in force.

CH: The precautions according to local regulations (SUVA) with respect to hygiene and equipment must be observed.

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