

AC TAUHLACK 4310-30

Solvent-based dipping coating for interior use

AC TAUHLACK 4310 is a solvent-based, fast-drying dipping coating and can be used as a primer and top coat.



TECHNICAL DATA

Binder	Acrylate
Solids	Approx. 12% by weight
Volatile organic compound (VOC)	Approx. 794 g/l (DIRECTIVE 2010/75/EU) The VOC value provided is the average value for factory produced products, and consequently it will be subject to variations between individual products covered by this Technical Data Sheet.
Colours	Colourless. Translucent.
Tinting system	Largo
Gloss (60°)	30
Thinner	VERDÜNNER 1000-98
Density	Approx. 0.9 g/ml
Storage	Storage temperature is +5°C - +30°C. Store in a tightly closed container.

DIRECTION FOR USE

Surface preparation Every substrate must be well-cleaned, dry and free from grease and oil. Coating removal: Sand, plane

Application Stir or shake the product well for several minutes before use, if necessary by machine.

APPLICATION ADVICE					
Wood substrate raw					
	Product			Applied Quantity	
Primer	AC TAUHLACK 29545			1-2x 100 g/m ²	
For further application proposals please ask our representative.					
APPLICATION					
	Viscosity DIN 4 mm	Dilution	Nozzle in mm	Pressure in bar	Spray Cycles
Dip Coating	12-13"	5-20%			

Application conditions Recommended temperature for surroundings and product: +15°C-25°C. Do not apply below +10°C.

Drying time	+23 °C / 65% RH
- dust free	after 10 minutes
- touch dry	after 45 minutes
- overcoatable	after 2 hours
- fit for sanding	after 45 minutes
	At 40 °C: Flash-off time: 5 minutes, reworkable after 2 hours
Cleaning	Wash the equipment immediately after use. VERDÜNNER 1000-98 or VERDÜNNER 1300-98.

HEALTH AND SAFETY

Safety and precaution measures	See safety data sheet.
First aid	We recommend wearing personal protective clothing even in cases where no local regulations are in force. CH: The precautions according to local regulations (SUVA) with respect to hygiene and equipment must be observed.

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