

Suitable corrosivity categories/durability ranges

C

Paint system ISO 12944-5	Low	Medium	High	Very high
C3.10	X	X	X	X
C4.10	X	X	X	
C5.06	X	X		

TEC3.10 Very high
TEC4.10 High
TEC5.06 Medium

TEKNOZINC 3480 SE, High Solid TOP COATS Paint systems 200 µm

1 1.8.2018

TEKNOZINC 3480 SE zinc rich paint systems consist of high-solid zinc rich epoxy primer, which can be applied with film thicknesses between 60–80 µm.

Paint systems, containing zinc rich TEKNOZINC 3480 SE primer, give excellent corrosion protection properties. Top coats for these corrosivity categories can be chosen from epoxy or polyurethane chemistry. Chosen top coats are of high solid type.

Where excellent gloss and colour retention is expected of the surface finish, it is recommended to add 40 µm dry film of TEKNODUR 0250, 0290 or 295-900 clear coat as a top layer on top of the polyurethane (PUR) paint system described below. Please consult TEKNOS representative for choosing the most suitable product.

These paint systems are designed for corrosivity categories C3 – C5 with durability classes very high - medium.

		EP- top coat	PUR- top coat
Paint		B1	B2
TEKNOZINC 3480 SE	EP	1x80 µm	1x80 µm
TEKNOPLAST HS 150	EP	1x120 µm	
TEKNODUR COMBI 3430-series	PUR		1x120 µm
Total film thickness		200 µm	200 µm
Paint system VOC, g/m ²		88	105 - 126

Example of Teknos paint system code	Example of paint system structure
TEC3.10/VH/B1	ISO 12944-5/C3.10-EPZn(R)/EP (EPZn(R)EP200/2-FeSa 2½).
TEC4.10/H/B2	ISO 12944-5/C4.10-EPZn(R)/PUR (EPZn(R)PUR200/2-FeSa 2½).
TEC5.06/M/B1	ISO 12944-5/C5.06-EPZn(R)/EP (EPZn(R)EP200/2-FeSa 2½).

These Teknos painting systems have been designed in accordance with ISO 12944:2017-2018 standards. In order to reach the durability ranges in specified corrosivity categories, care must be taken to ensure full compliance of steel construction design, steel prework and surface preparation quality with ISO 12944 standards.

Surface preparation Remove from the surfaces any contaminants that might be detrimental to surface preparation and painting. Remove also water-soluble salts by using appropriate methods.

Steel surfaces: Remove mill scale and rust by blast cleaning to preparation grade Sa 2½ (standard ISO 8501-1).

For more detailed information about of the above-mentioned products please see individual product data sheets.