Suitable corrosivity categories/durability ranges

Paint system ISO 12944-5 Low Medium High high

TEC2.01 Low

C

TEKNOCRYL PRIMER 3-11 Paint systems 80 μm

1 1.8.2018

TEKNOCRYL PRIMER 3-11 paint system is an acrylic based physically drying paint system with good adhesion to the substrate and good corrosion protection properties.

These paint systems are designed for corrosivity category C2 with durability class low.

Paint		E1
TEKNOCRYL PRIMER 3-11	AY	1x40 µm
TEKNOCRYL 100-500	AY	1x40 µm
Total film thickness		80 µm
Paint system VOC, g/m²		78

Example of Teknos paint system code	Example of paint system structure
TEC2.01/L/ E1	ISO 12944-5/C2.01-AY (AY80/2-FeSa 21/2).

These Teknos painting systems have been designed in accordance with ISO 12944:2017-2018 standards. In order to reach the durability ranges in specified corrosivity categories, care must be taken to ensure full compliance of steel construction design, steel prework and surface preparation quality with ISO 12944 standards.

Surface preparation

Remove from the surfaces any contaminants that might be detrimental to surface preparation and painting. Remove also water-soluble salts by using appropriate methods.

Steel surfaces: Remove mill scale and rust by blast cleaning to preparation grade Sa 2½ (standard ISO 8501-1).

For more detailed information about of the above-mentioned products please see individual product data sheets.